

Work Order ID 107109

September-20-13 1:14:46 PM

107109

Page 1

Item ID: D206-817-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Screw-In Windshield Modification

Start Date: 9/20/13 Start Qty: 5.00

5

Cust Item ID:

Required Date: 10/04/13 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9659	A								
IIN-D206-817	D								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D206-817-011 CHG004								

110 Pick Kit 0.00

110

Packaging

Memo

0.00

Packaging

5x

13-9-25

DAS 26 9-89

MLJ 13-09-24

DAS 6 9-89

13/10/11

Work Order ID 107109

107109

Page 2

September-20-13 1:14:46 PM

Item ID: D206-817-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Screw-In Windshield Modification
 Start Date: 9/20/13 Start Qty: 5.00 *5* Cust Item ID:
 Required Date: 10/04/13 Req'd Qty: 5.00 *5* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00							
			DAS 6 9-89	13/10/11		(5)			
130 *130* Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPP D206-817-011 Location: <u>252</u> PPP Rev: _____ EXPIRY DATE OF D4595 _____ ***INDICATE ON BOX EXPIRY DATE OF TAPE ***	0.00 0.00							
			DAS 6 9-89	13/10/15	(5)				
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo ENTER EXPIRY DATE IN LOT MAINTENANCE FOR TAPE	0.00 0.00							

MCS 13-10-15
 MCS 13-10-15

Picklist Print

September-20-13 1:14:44 PM

Page 1

Work Order ID: 107109

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 9/20/13

Required Date: 10/04/13

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B 12.05.09 AS PER IIN
REV.C DD VERF:EC IPP REV:C 12.06.12 ECN 12-602 DD VERF:EC IPP
REV:D 13.04.23 as per IIN dwg rev.D DD verf:JLM IPP REV:E 13.06.26 as per
CHG004/DSI9659 DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-3 Bracket DAS 6 9-89		Manufactured	No			110	Each	24.0000	1	5 102098 24			DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st533		24							DAS 31 9-89
				101301		1				101301 10			
				101478		4				101478 24			
				103177		19							
D4541-4 Bracket DAS 6 9-89		Manufactured	No			110	Each	18.0000	1	5			DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st533		18							
				103178		18				103178			DAS 32 9-89
D4541-5 Bracket, LH DAS 6 9-89		Manufactured	No			110	Each	32.0000	1	5			DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST525		32							
				101305		2				101305 24			
				102597		24							
				103179		6				103179 24			
D4541-6 Bracket, RH DAS 6 9-89		Manufactured	No			110	Each	12.0000	1	5 102598			DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST525		12							
				101307		1							DAS 31 9-89
				103180		11							

Picklist Print

September-20-13 1:14:44 PM

Page 2

Work Order ID: 107109

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 9/20/13

Required Date: 10/04/13

Start Qty: 5.00

Required Qty: 5.00

D4541-7 Manufactured No

110 Each 32.0000

1

(5)

DAS 32 9-89

Location

Loc Qty

Loc Code

ST525

32

101788

4

102243

8

103181

20

D4541-8 Manufactured No

110 Each 35.0000

1

(5)

DAS 32 9-89

Location

Loc Qty

Loc Code

FG

20

103182

20

st527A

15

105321

15

D4542-3 Manufactured No

110 Each 62.0000

2

(10)

DAS 32 9-89

Location

Loc Qty

Loc Code

ST532

54

102603

24

103185

10

106337

20

st533

8

101318

8

D4542-5 Manufactured No

110 Each 59.0000

2

(10)

DAS 32 9-89

Location

Loc Qty

Loc Code

ST532

58

101546

18

106338

40

st533

1

101320

1

13/10/01 (5)

DAS 32 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

September-20-13 1:14:45 PM

Shop Packet Print

Page 2

Picklist Print

September-20-13 1:14:45 PM

Page 3

Work Order ID: 107109

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 9/20/13

Required Date: 10/04/13

Start Qty: 5.00

Required Qty: 5.00

D4542-7
Retainer, Inner

DAS
6
9-89

Manufactured No

110 Each 53.0000

Location

Loc Qty

Loc Code

ST525

12

106290

12

ST532

41

101804

12

103187

29

Manufactured No

110 Each 20.0000

Location

Loc Qty

Loc Code

st526

20

102606

8

103188

12

Manufactured No

110 Each 11.0000

Location

Loc Qty

Loc Code

ST527

11

103189

11

Manufactured No

110 Each 9.0000

Location

Loc Qty

Loc Code

FG

1

101328

1

ST528

8

103190

8

Manufactured No

110 Each 11.0000

Location

Loc Qty

Loc Code

ST528

11

101330

1

103191

10

D4543-1
Retainer, LH Outer (Lower)

DAS
6
9-89

D4543-2
Retainer, Outer, RH

DAS
6
9-89

D4543-3
Retainer, Outer, LH

DAS
6
9-89

D4543-4
Retainer, RH Outer (Sloc)

DAS
6
9-89

10

DAS
32
9-89

DAS
31
9-89

106290

5

DAS
32
9-89

DAS
31
9-89

101622

5

DAS
32
9-89

DAS
31
9-89

101326

5

DAS
32
9-89

DAS
31
9-89

102608

5

DAS
32
9-89

DAS
31
9-89

102609

5

DAS
32
9-89

DAS
31
9-89

101502

5

DAS
32
9-89

DAS
31
9-89

September-20-13 1:14:45 PM

Shop Packet Print

Page 3

Picklist Print

September-20-13 1:14:45 PM

Page 5

Work Order ID: 107109

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 9/20/13

Required Date: 10/04/13

Start Qty: 5.00

Required Qty: 5.00

D4595-150-13
Sealant Tape (13' Long)

Manufactured No

110 Each 13.0000

1075/6 32

DAS
6
9-89

Location

Loc Qty

Loc Code

ST

13

103803

13

DAS
31
9-89

AN525-10R7
Screw

Purchased No

110 Each 3,178.0000

95 475

DAS
26
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST505

1663

M126180

163

M126857

1500

st507

5

124093

5

ST509

1500

125268

1500

ST517a

10

124555

10

250x

DAS
31
9-89

475x225

MS20426AD3-4
RIVET

Purchased No

110 Each 15,330.000

112 560

13-9-26

DAS
26
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST334

73

123164

73

ST505

7137

104374

12

123021

12

124814

7113

ST509

8120

124586

120

125578

8000

560x

DAS
31
9-89

13/40/41 5

September-20-13 1:14:46 PM

Shop Packet Print

Page 5

Picklist Print

September-20-13 1:14:46 PM

Page 6

Work Order ID: 107109

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 9/20/13

Required Date: 10/04/13

Start Qty: 5.00

Required Qty: 5.00

MS21059L08

Purchased

No

110

Each

2,524.0000

115

DAS
26
9-89

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST316

2072

123100

7

123900

9

124307

6

124555

450

125654

1600

st507

452

123265

2

123352

1

124093

40

124291

400

124308

9

115

MS21059L3K

Purchased

No

110

Each

5,715.0000

280

DAS
26
9-89

Nutplate

DAS
6
9-89

Location

Loc Qty

Loc Code

st507

3000

124586

3000

ST510a

2235

124291

2235

ST511

480

124093

480

280

MS21061L08

Purchased

No

110

Each

275.0000

50

DAS
26
9-89

Nutplate

DAS
6
9-89

Location

Loc Qty

Loc Code

ST316

215

125574

115

m126474

100

st507

60

125445

60

50X.

DAS
31
9-89

September-20-13 1:14:46 PM

Shop Packet Print

Page 6

Picklist Print

September-20-13 1:14:46 PM

Page 7

Work Order ID: 107109

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 9/20/13

Required Date: 10/04/13

Start Qty: 5.00

Required Qty: 5.00

MS21075L08

ANCHOR NUT

Purchased No

110 Each 179.0000

DAS

6

9-89

MS27039-08-10

Screw

Purchased No

110 Each 2,748.0000

Location

ST318

Loc Qty

179

Loc Code

M126145

179

Location

Mezz

Loc Qty

6

Loc Code

5865

6

ST307

1343

123100

896

123265

47

124555

400

ST308

1133

123100

1133

ST508

266

124093

266

NAS1149DN832J

Washer

Purchased No

110 Each 4,647.0000

Location

ST293

Loc Qty

647

Loc Code

123603

5

124555

398

M126221

244

ST510a

4000

M126319

4000

DAS

6

9-89

DAS

31

9-89

September-20-13 1:14:46 PM

Shop Packet Print

Page 7